

Published Date  
Nov-28-2023

Revision Date  
Nov-28-2023

Revision Number  
2.6

## 1. IDENTIFICATION

### Product identifier

Product code **7268**  
Product name **Process Blue**  
Product category **7200 Series SV Lacquer Screen Ink**

### Other means of identification

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Industrial Printing Operations

### Details of the supplier of the safety data sheet

UNITED STATES	UNITED KINGDOM
Nazdar Company	Nazdar Limited
8501 Hedge Lane Terrace	Barton Road
Shawnee, KS 66227	Heaton Mersey
Tel: +001-913-422-1888	Stockport, England SK4 3EG
Tel: +001-800-677-4657	Tel: +44 161 442 2111
Fax: +001-913-422-2294	
www.nazdar.com	

### Emergency telephone number

USA: Chemtrec: +001-800-424-9300  
Outside USA: Chemtrec: +001-703-527-3887  
24 Hour Emergency Phone Number

## 2. HAZARDS IDENTIFICATION

### Classification

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Flammable liquids	Category 3 - (H226)

### Label elements



### Signal word

Warning

### Hazard statements

H226 - Flammable liquid and vapor  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation

**Precautionary Statements**

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P264 - Wash face, hands and any exposed skin thoroughly after handling

P337 + P313 - If eye irritation persists: Get medical advice/attention

P403 + P235 - Store in a well-ventilated place. Keep cool

**Hazards not otherwise classified (HNOC)**

No information available.

**3. COMPOSITION/INFORMATION ON INGREDIENTS****Mixture**

Chemical name	CAS No.	Weight-%	Trade secret	Note
Ethylene glycol monopropyl ether	2807-30-9	10 - 30	*	
2-Butoxyethanol	111-76-2	10 - 30	*	
Resin	Not Available	5 - 10	*	
Isopropyl alcohol	67-63-0	5 - 10	*	
Titanium Dioxide	13463-67-7	1 - 5	*	
Toluene	108-88-3	1 - 5	*	

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST-AID MEASURES****Description of first aid measures****General Advice**

Show this safety data sheet to the doctor in attendance.

**Eye Contact**

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.

**Skin Contact**

Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

**Inhalation**

Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

**Ingestion**

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

**Most important symptoms and effects, both acute and delayed**

None under normal use conditions.

**Indication of any immediate medical attention and special treatment needed****Notes to Physician**

Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable Extinguishing Media**

No information available.

**Specific Hazards Arising from the Chemical**

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal Precautions** Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

### Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

### Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Handling** Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

### Conditions for safe storage, including any incompatibilities

**Storage** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use. Keep out of the reach of children.

**Incompatible Products** Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure limits

Chemical name	ACGIH TLV
2-Butoxyethanol 111-76-2	TWA: 20 ppm
Isopropyl alcohol 67-63-0	TWA: 200 ppm STEL: 400 ppm
Titanium Dioxide 13463-67-7	TWA: 0.2 mg/m <sup>3</sup> nanoscale respirable particulate matter TWA: 2.5 mg/m <sup>3</sup> finescale respirable particulate matter
Toluene 108-88-3	TWA: 20 ppm

Chemical name	OSHA PEL
2-Butoxyethanol 111-76-2	TWA: 50 ppm TWA: 240 mg/m <sup>3</sup> Skin
Isopropyl alcohol 67-63-0	TWA: 400 ppm TWA: 980 mg/m <sup>3</sup>
Titanium Dioxide 13463-67-7	TWA: 15 mg/m <sup>3</sup> total dust
Toluene 108-88-3	TWA: 200 ppm Ceiling: 300 ppm

Chemical name	OSHA PEL (vacated)
2-Butoxyethanol 111-76-2	TWA: 25 ppm TWA: 120 mg/m <sup>3</sup> Skin
Isopropyl alcohol 67-63-0	TWA: 400 ppm TWA: 980 mg/m <sup>3</sup> STEL: 500 ppm STEL: 1225 mg/m <sup>3</sup>
Titanium Dioxide 13463-67-7	TWA: 10 mg/m <sup>3</sup> total dust
Toluene 108-88-3	TWA: 100 ppm TWA: 375 mg/m <sup>3</sup> STEL: 150 ppm STEL: 560 mg/m <sup>3</sup>

Chemical name	Ontario TWAEV
Ethylene glycol monopropyl ether 2807-30-9	TWA: 25 ppm TWA: 110 mg/m <sup>3</sup> Skin
2-Butoxyethanol 111-76-2	TWA: 20 ppm
Isopropyl alcohol 67-63-0	TWA: 200 ppm STEL: 400 ppm
Titanium Dioxide 13463-67-7	TWA: 10 mg/m <sup>3</sup>
Toluene 108-88-3	TWA: 20 ppm

Chemical name	Mexico OEL (TWA)
2-Butoxyethanol 111-76-2	TWA/VLE-PPT: 20 ppm
Isopropyl alcohol 67-63-0	TWA/VLE-PPT: 200 ppm STEL/PPT-CT: 400 ppm
Titanium Dioxide 13463-67-7	TWA/VLE-PPT: 10 mg/m <sup>3</sup>
Toluene 108-88-3	TWA/VLE-PPT: 20 ppm

### Appropriate engineering controls

#### Engineering Measures

Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

### Individual protection measures, such as personal protective equipment

#### Eye/Face Protection

Wear safety glasses with side shields (or goggles). If splashes are likely to occur. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Skin Protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

#### Hand Protection

Chemical resistant protective gloves.  
Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding >480 minutes of permeation time): eg. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), polyvinylchloride (0.7 mm) and other  
Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers. Taking into account the varying conditions, the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Due to different glove types, the manufacturer's directions for use should be observed. Replace gloves immediately when torn or any change in appearance is noticed such as dimension, color, flexibility.

**Respiratory Protection**

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material.

**General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid	<b>Appearance</b>	Colored
<b>Odor</b>	Characteristic	<b>Odor Threshold</b>	No information available

**Property****Values****Remarks • Method**

pH	No information available	No data available
Melting Point / Freezing Point	No information available	No data available
Boiling Point / Boiling Range	> 149 °C / 300 °F	
Flash Point	32 °C / 90 °F	Tag closed cup
Evaporation rate		No data available
Flammability Limit in Air		
Upper flammability limit		No data available
Lower flammability limit		No data available
Vapor Pressure		No data available
Vapor Density		No data available
Specific Gravity	1.08	
Water Solubility		No data available
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition Temperature	No information available	No data available
Hyphen		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

**Explosive Properties**

No data available

**Oxidizing Properties**

No data available

**Other information****Photochemically Reactive**

No

**Weight Per Gallon (lbs/gal)**

8.97

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
53.67	56.84	4.82	577.28

## 10. STABILITY AND REACTIVITY

**Reactivity**

No information available.

**Chemical stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Conditions to avoid**

Keep away from open flames, hot surfaces and sources of ignition.

**Incompatible materials**

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

**Hazardous decomposition products**Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO<sub>2</sub>). Carbon monoxide.**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Inhalation**

Specific test data for the substance or mixture is not available.

**Eye Contact**

Specific test data for the substance or mixture is not available.

**Skin Contact**

Specific test data for the substance or mixture is not available.

**Ingestion**

Specific test data for the substance or mixture is not available.

Chemical name	Oral LD50
Ethylene glycol monopropyl ether 2807-30-9	= 3089 mg/kg ( Rat )
2-Butoxyethanol 111-76-2	= 470 mg/kg ( Rat )
Isopropyl alcohol 67-63-0	= 1870 mg/kg ( Rat )
Titanium Dioxide 13463-67-7	> 10000 mg/kg ( Rat )
Toluene 108-88-3	= 2600 mg/kg ( Rat )

Chemical name	Dermal LD50
Ethylene glycol monopropyl ether 2807-30-9	= 870 mg/kg ( Rabbit )
2-Butoxyethanol 111-76-2	= 435 mg/kg ( Rabbit )
Isopropyl alcohol 67-63-0	= 4059 mg/kg ( Rabbit )
Toluene 108-88-3	= 12000 mg/kg ( Rabbit )

Chemical name	Inhalation LC50
Ethylene glycol monopropyl ether 2807-30-9	= 1530 ppm ( Rat ) 7 h
2-Butoxyethanol 111-76-2	= 450 ppm ( Rat ) 4 h = 486 ppm ( Rat ) 4 h
Isopropyl alcohol 67-63-0	> 10000 ppm ( Rat ) 6 h
Titanium Dioxide 13463-67-7	= 5.09 mg/L ( Rat ) 4 h
Toluene 108-88-3	= 12.5 mg/L ( Rat ) 4 h

**Symptoms related to the physical, chemical and toxicological characteristics****Symptoms**

Specific test data for the substance or mixture is not available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Specific test data for the substance or mixture is not available. Causes skin irritation (pain, redness and swelling). (based on components).
<b>Eye damage/irritation</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components).
<b>Irritation</b>	Specific test data for the substance or mixture is not available.
<b>Corrosivity</b>	Specific test data for the substance or mixture is not available.
<b>Sensitization</b>	Specific test data for the substance or mixture is not available. May cause an allergic skin reaction. (based on components).
<b>Mutagenic Effects</b>	Specific test data for the substance or mixture is not available.
<b>Carcinogenic effects</b>	Specific test data for the substance or mixture is not available.
<b>Reproductive Effects</b>	Specific test data for the substance or mixture is not available.
<b>STOT - single exposure</b>	Specific test data for the substance or mixture is not available.
<b>STOT - repeated exposure</b>	Specific test data for the substance or mixture is not available.
<b>Chronic Toxicity</b>	Specific test data for the substance or mixture is not available.
<b>Aspiration hazard</b>	Specific test data for the substance or mixture is not available.
<b>Carcinogenicity</b>	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH
2-Butoxyethanol 111-76-2	A3
Titanium Dioxide 13463-67-7	A3

Chemical name	IARC
Titanium Dioxide 13463-67-7	Group 2B

Chemical name	OSHA
Titanium Dioxide 13463-67-7	X

#### Numerical measures of toxicity - Product Information

**Unknown acute toxicity** 0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	7,362.00 mg/kg
<b>ATEmix (dermal)</b>	3,897.50 mg/kg
<b>ATEmix (inhalation-gas)</b>	99,999.00
<b>ATEmix (inhalation-dust/mist)</b>	9.20 mg/l
<b>ATEmix (inhalation-vapor)</b>	67.50 mg/l

## 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

Specific test data for the substance or mixture is not available.

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Algae/aquatic plants
Isopropyl alcohol 67-63-0	96h EC50 Desmodesmus subspicatus: > 1000 mg/L 72h EC50 Desmodesmus subspicatus: > 1000 mg/L
Toluene 108-88-3	96h EC50 Pseudokirchneriella subcapitata: > 433 mg/L 72h EC50 Pseudokirchneriella subcapitata: = 12.5 mg/L static

Chemical name	Fish
Ethylene glycol monopropyl ether 2807-30-9	96h LC50 Pimephales promelas: > 5000 mg/L (static)
2-Butoxyethanol	96h LC50 Lepomis macrochirus: = 1490 mg/L (static)

111-76-2	96h LC50 Lepomis macrochirus: = 2950 mg/L
Isopropyl alcohol 67-63-0	96h LC50 Pimephales promelas: = 9640 mg/L (flow-through) 96h LC50 Pimephales promelas: = 11130 mg/L (static) 96h LC50 Lepomis macrochirus: > 1400000 µg/L
Toluene 108-88-3	96h LC50 Pimephales promelas: 15.22 - 19.05 mg/L (flow-through) 96h LC50 Pimephales promelas: = 12.6 mg/L (static) 96h LC50 Poecilia reticulata: 50.87 - 70.34 mg/L (static) 96h LC50 Oncorhynchus mykiss: 5.89 - 7.81 mg/L (flow-through) 96h LC50 Oncorhynchus mykiss: 14.1 - 17.16 mg/L (static) 96h LC50 Oncorhynchus mykiss: = 5.8 mg/L (semi-static) 96h LC50 Lepomis macrochirus: 11.0 - 15.0 mg/L (static) 96h LC50 Oryzias latipes: = 54 mg/L (static) 96h LC50 Poecilia reticulata: = 28.2 mg/L (semi-static)

Chemical name	Crustacea
2-Butoxyethanol 111-76-2	48h EC50 Daphnia magna: > 1000 mg/L
Isopropyl alcohol 67-63-0	48h EC50 Daphnia magna: = 13299 mg/L
Toluene 108-88-3	48h EC50 Daphnia magna: 5.46 - 9.83 mg/L Static 48h EC50 Daphnia magna: = 11.5 mg/L

**Persistence and Degradability**

No information available.

**Bioaccumulation**

Chemical name	Partition coefficient
2-Butoxyethanol 111-76-2	0.81
Isopropyl alcohol 67-63-0	0.05
Toluene 108-88-3	2.7

**13. DISPOSAL CONSIDERATIONS****Waste treatment methods****Waste Disposal Methods**

Contain and dispose of waste according to local regulations.

**Contaminated Packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. TRANSPORT INFORMATION****Note:**

This information is not intended to convey all specific transportation requirements relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation information can be found in the specific regulations for your mode of transportation. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

**DOT**

UN/ID no	UN1210
Proper Shipping Name	Printing Ink
Transport hazard class(es)	3
Packing Group	III



**ICAO / IATA / IMDG / IMO**

<b>UN/ID no</b>	UN1210
<b>Proper Shipping Name</b>	Printing Ink
<b>Transport hazard class(es)</b>	3
<b>Packing Group</b>	III

**15. REGULATORY INFORMATION****International Inventories**

All substances are listed as ACTIVE on the TSCA Inventory. For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor).

**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Ethylene glycol monopropyl ether	2807-30-9	10 - 30	1.0
2-Butoxyethanol	111-76-2	10 - 30	1.0
Toluene	108-88-3	1 - 5	1.0

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:.

Chemical name	CAS No.	Weight-%
Ethylene glycol monopropyl ether	2807-30-9	10 - 30
Toluene	108-88-3	1 - 5
Xylenes (o-, m-, p- isomers)	1330-20-7	0.1 - < 1

**US State Regulations**

Chemical name	Massachusetts
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium Dioxide 13463-67-7	X
Toluene 108-88-3	X

Chemical name	Minnesota Right To Know
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium Dioxide 13463-67-7	X
Toluene 108-88-3	X

Chemical name	New Jersey
Ethylene glycol monopropyl ether 2807-30-9	X
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol	X

67-63-0	
Titanium Dioxide 13463-67-7	X
Toluene 108-88-3	X

Chemical name	Pennsylvania
Ethylene glycol monopropyl ether 2807-30-9	X
2-Butoxyethanol 111-76-2	X
Isopropyl alcohol 67-63-0	X
Titanium Dioxide 13463-67-7	X
Toluene 108-88-3	X

**California Proposition 65**

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm

Chemical name	California Proposition 65
Titanium Dioxide	Carcinogen
Toluene	Developmental

**Canada**

Chemical name	NPRI - National Pollutant Release Inventory
Ethylene glycol monopropyl ether 2807-30-9	Part 5 Substance - Volatile Organic Compounds with Additional Reporting Requirements Part 4 Substance - Criteria Air Contaminants
2-Butoxyethanol 111-76-2	Part 1, Group A Substance Part 5 Substance - Volatile Organic Compounds with Additional Reporting Requirements Part 4 Substance - Criteria Air Contaminants
Isopropyl alcohol 67-63-0	Part 1, Group A Substance Part 5 Substance - Volatile Organic Compounds with Additional Reporting Requirements Part 4 Substance - Criteria Air Contaminants
Toluene 108-88-3	Part 1, Group A Substance Part 5 Substance - Volatile Organic Compounds with Additional Reporting Requirements Part 4 Substance - Criteria Air Contaminants

## 16. OTHER INFORMATION

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value

**ACGIH: (American Conference of Governmental Industrial Hygienists)**

A1 - Known Human Carcinogen  
A2 - Suspected Human Carcinogen  
A3 - Animal Carcinogen

**IARC: (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans  
Group 2A - Probably Carcinogenic to Humans  
Group 2B - Possibly Carcinogenic to Humans  
Group 3 - Not Classifiable as to Carcinogenicity in Humans

**NTP: (National Toxicity Program)**

Known - Known Carcinogen

Reasonably Anticipated to be a Human Carcinogen

**OSHA: (Occupational Safety & Health Administration)**

X - Present

**Revision Date**

Nov-28-2023

**Pursuant to NOM-018-STPS-2015**

This information within is considered correct but is not exhaustive and will be used for guidance only, which is based on the current knowledge of the substance or mixture and is applicable to the appropriate safety precautions for the product.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**